

Order ~~3256~~ 3256 June 20th



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

RustH

RB6899966
Job Sheet 173265



Tel (613) 632-5200

Part No: RB6899966

Job Qty: 10 ea

Part Name: Fixture-Combustion Liner Positioning



ols

Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/27/18

Job Tracking No:

Due Date: 4/24/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RB6899966 Rev 3 IPP Rev A 18.01.19 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		4/23/18	0.00	0.00	Start Up Machining-3		SL 18-6-26
110	Mori Seiki	10 pcs		4/23/18	0.00	5.00	MORI SL-154		SL
120	QC	10 pcs		4/23/18	0.00	0.00	QC2 Machining-4		SL
130	Mori Seiki	10 pcs		4/24/18	0.00	2.50	MORI NV5000-1		SL
140	QC	10 pcs		4/24/18	0.00	0.00	QC2 Machining-4		J.C.-L. 18-06-27
150	QC	10 pcs		4/24/18	0.00	0.00	QC8 Machining-4		M 18-06-29
180	Outsource	10 pcs		4/24/18			GRO002-VC		DAS
190	Packaging	10 pcs		4/24/18	0.00	0.00	Packaging2		JUL 05 2018 6
200	QC	10 pcs		4/24/18	0.00	0.00	QC6		38 9-89
210	Packaging	10 pcs		4/24/18	0.00	0.00	Packaging3-1		21
220	QC21-FG	10 Ea		4/24/18	0.00	0.00	QC21		JUL 05 2018

3.5

Part Op 110 - 1-Machine as per folio FB774 FOLIO REV: _____ DWG REV: _____ 2-Debur
Descriptions: 130 - 1-Machine as per folio FB774 FOLIO REV: _____ DWG REV: _____ 2-Debur 3-Engrave T/N
And / or S/N number as required Using Marktronic engraver as per DWG.
180 - -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of
Conformity is required
210 - Bag and tag

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-1144-R1.250	1144 Steel Proof Round Bar 1.250"	1.6000 ft (.16 ea)	90-Start up Operation	S039967-1.6

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-1144-R1.250	2	20	0



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S084323



Part: RB6899966
Job No: 173265
Serial No/Batch: S084323

Revision: 3
Inspector:
Exp Date:
Instructions:

Date: 06/26/18

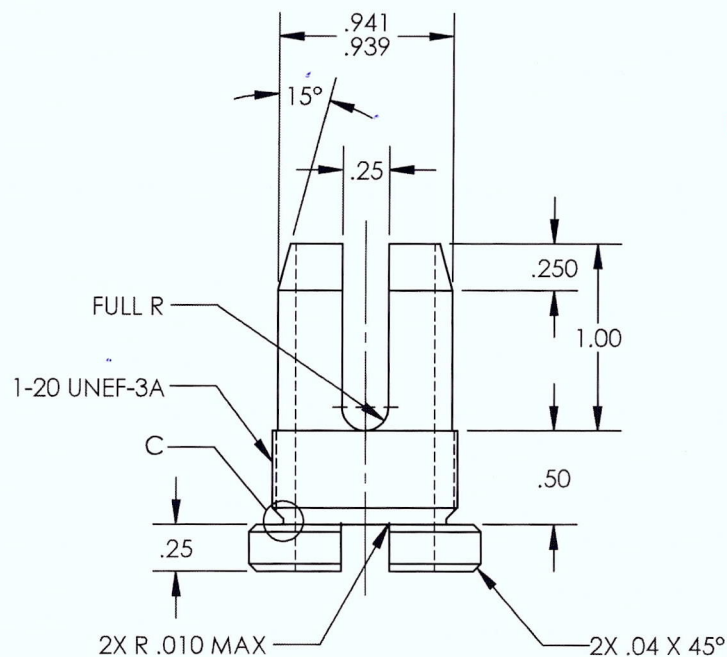
Specifications

could not be found.

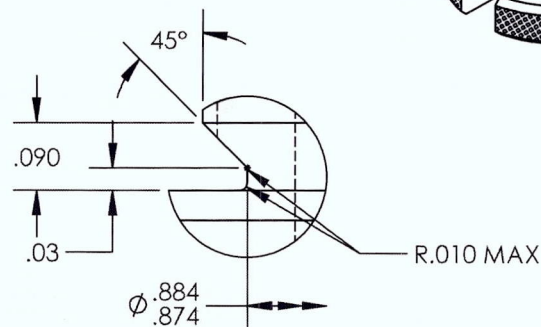
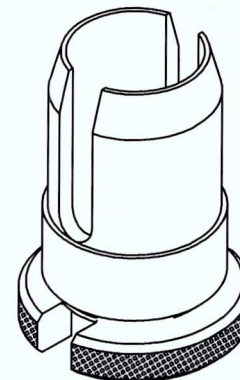
Plex 2/27/18 1:05 PM Dart.lajeunesse.marie

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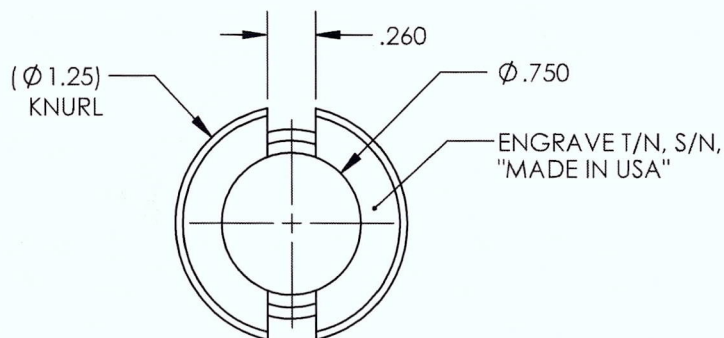
REVISIONS				DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION				
3	14-0199	REDRAWN FROM TATTERED DRAWINGS. CH'D SHOULDER HEIGHT WAS .38 IS .25. CH'D MAT'L WAS 4340 IS SP.			10/24/2014	DPD JAG



SHOP COPY
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 173265 MJS
18-02-27



DETAIL C
SCALE 4:1



HIDDEN LINES OMITTED
FOR CLARITY

DART AEROSPACE	
TITLE FIXTURE-COMBUSTION LINER POSITIONING	
DWG NO. RB6899966	REV 3
MAT'L SP	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J. Gilbert</i>
.XXX ± .010 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .02 ANGLES ± 5°	FINISH BLACK OXIDE
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	250-C28B/C, C30
SCALE 1:1	DATE 10/24/2014 SHEET 1 OF 1

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
				1	FIXTURE-COMBUSTION LINER POSITIONING	SP	Ø1-1/4 X 1-7/8

3248



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RB6899966
Job Sheet 173265



Part No: RB6899966

Job Qty: 10 ea

Part Name: Fixture-Combustion Liner Positioning



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 2/27/18

Job Tracking No:

Due Date: 6/18/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RB6899966 Rev 3 IPP Rev A 18.01.19 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	6/18/18	6/18/18	0.00	0.00	Start Up Machining-3		
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120	QC	10 pcs	6/18/18	6/18/18	0.00	0.00	QC2 Machining-4		
130	Mori Seiki	10 pcs	6/18/18	6/18/18	0.00	2.50	MORI NV5000-1		
140	QC	10 pcs	6/18/18	6/18/18	0.00	0.00	QC2 Machining-4		
150	QC	10 pcs	6/18/18	6/18/18	0.00	0.00	QC8 Machining-4		
180	Outsource	10 pcs	6/18/18	6/18/18			GRO002-VC		
190	Packaging	10 pcs	6/18/18	6/18/18	0.00	0.00	Packaging2		
200	QC	10 pcs	6/18/18	6/18/18	0.00	0.00	QC6		
210	Packaging	10 pcs	6/18/18	6/18/18	0.00	0.00	Packaging3-1		
220	QC21-FG	10 Ea	6/18/18	6/18/18	0.00	0.00	QC21		

Part Op 110 - 1-Machine as per folio FB774 FOLIO REV: _____ DWG REV: _____ 2-Debur
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 Conformity is required
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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-1144-R1.250	1144 Steel Proof Round Bar 1.250"	1.6000 ft (.16 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-1144-R1.250	2	17	0

Part Specifications

Specifications could not be found.

Plex 6/29/18 1:07 PM dart.logan.david



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO040362

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040362
PO Date: 6/28/18
Due Date: 7/5/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	177853	RBWSTI3327-1	Wrench -Issue P/O to GROUPE ALTECH: P/O -Zinc plate, ASTM B633 TYPE 2 SC2 -Color BLACK -Certificate of Conformity is required	Firmed	7/5/18	5 pcs	0 pcs	5 pcs	\$30.00/pcs	\$150.00
Line Item Note ** RUSH - need back asap (before the 4th would be ideal) ***										
2	173265	RB6899965	Fixture-Combustion Liner Positioning -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	7/5/18	10 pcs	0 pcs	10 pcs	\$12.00/pcs	\$120.00
Grand Total:										\$270.00

Order Notes

CT.



Certificat de Conformité / Certificate of Compliance

(010694-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

010694 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.				
04-Jul-2018		Aman			040362				
#Ligne Line#	No. de Série / # Pièce Part Number /Line Item Details Job # / Ref #	Description pièce(s)		CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir / Back Order
2	RB6899966 Rev.	RB6899966 01 -OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1		BLACK-OXIDE CH	10	10	0	0	0
JUL 05 2018									

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been processed in accordance with your purchase order and specifications and are in conformance with your requirements.